

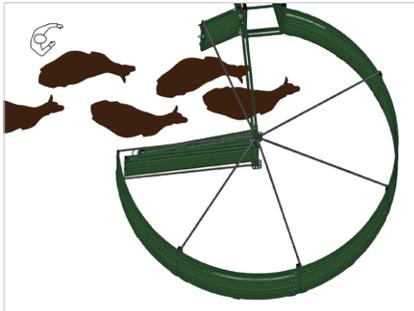
# WORK YOUR WAY

The 3E BudFlow Forcing Pen is designed to use cattle psychology to your advantage no matter how you like to work your livestock. The sheeted panels allow the operator to utilise point of balance handling techniques without having to be inside the forcing pen. Cattle can also be worked from the ground as they can see the operator through the railings, which eliminates the need for catwalks. With the 3E BudFlow Forcing Pen, low-stress handling is guaranteed for cattle groups of any size.

## 3E BUDFLOW – BUD BOX BUT BETTER

The BudFlow Forcing Pen with the 3E System is designed to create flow using light and cattle behaviour. The low-sheeted 3E panels allow cattle to see more light and draw them into the right direction. As cattle naturally want to return to where they have been, they instinctively turn themselves around and escape by entering the race. The concept of BudFlow allows for easy application of the start-stop method when working livestock through a system ending in a crush. Leading cattle into the race is much smoother with the 3E lower-sheeted panels, and the force gate can be used to assist animals in the right direction if necessary.

### HOW 3E BUDFLOW WORKS:



*Cattle enter the 3E BudFlow Forcing Pen by seeing light through the 3E panels, and you close the entry gate behind them*



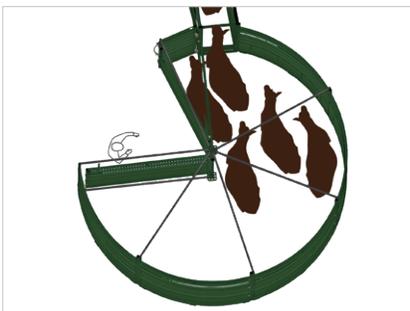
*Cattle naturally turn back to where they entered*



*Cattle approach the open access to the race*



*Cattle move easily into the race with no force*



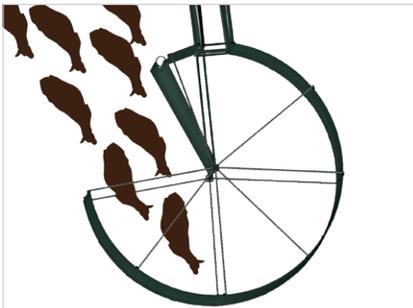
*If a cow hesitates to exit the forcing pen, the next one can take charge and continue flow*



## DO MORE WITH S-FLOW

An S-Flow System generates constant flow of cattle by incorporating arcs into full handling systems. Based on cattle's instinct to follow curves, they are repeatedly convinced that they are escaping which prevents pauses in the operation. Unlike the start-stop method recommended for systems ending in a crush, S-Flow is ideal when handling large groups of cattle for drafting or loading into a truck. The 3E BudFlow Forcing Pen works well for this concept because the  $\frac{3}{4}$  circular design makes it possible for one operator to create the draw required to initiate crowd movement. By leading cattle into a curved Easy Flow<sup>®</sup> Race System, the operator is able to apply the S-Flow concept completely and efficiently.

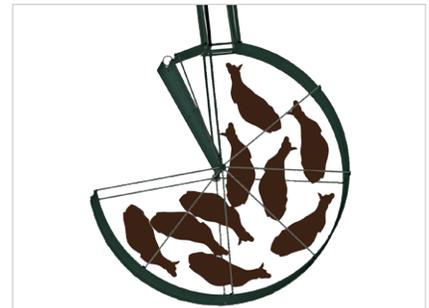
### WORKING S-FLOW WITH 3E BUDFLOW:



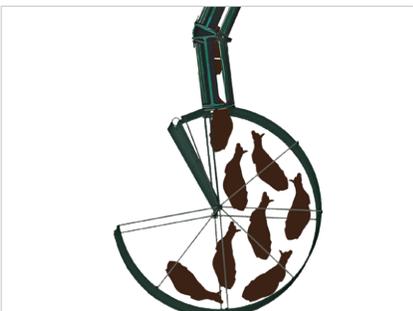
*Cattle enter the forcing pen through the back gate*



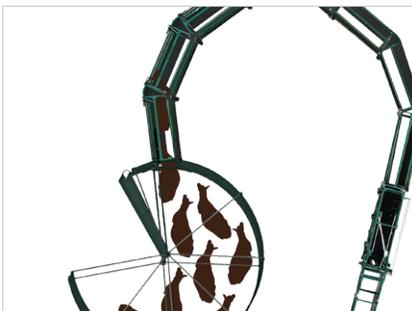
*Cattle see light through the low-sheeted panels and follow the circular shape of the forcing pen*



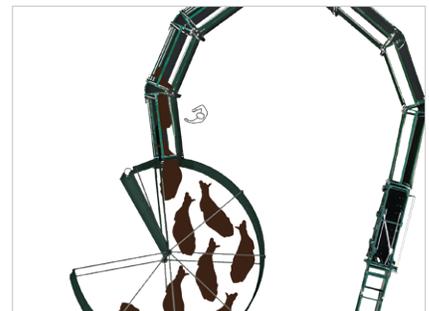
*Cattle round the forcing pen and see others through the low-sheeted panel, drawing them out of the forcing pen*



*Cattle easily enter the open access to the races*



*The S-Flow system is continued with curved races leading to the draft or truck*



*The operator can use point of balance handling techniques to maintain continuous flow*